SAFETY DATA SHEET SFR Ultimate Series High Mileage 5W20

EMERGENCY TELEPHONE NUMBER: HMC (Hazardous Material Compliance Corp.) (Info-Trac): 1-800-535-5053 * 352-323-3500. Telephone Number for Information: 406-287-7836 * 1-800-735-6438 Date Revised: 06/26/2014

SECTION 1 – PRODUCT IDENTIFICATION

Product Name: SFR Ultimate Series High Mileage 5W20 Chemical Name: Petroleum Based Lubricating Fluid Product Appearance: Amber Liquid Product Odor: Bland Petroleum Odor Company Name: SFR Corporation P.O. Box 457 Whitehall, MT 59759

SECTION 2: COMPOSITION / INFORMATION ON INGREDIENTS

| COMPONENT | CAS NUMBER | TLV/PEL (mg/M3) | WEIGHT % |
|----------------------------------|------------|-----------------|----------|
| Highly refined mineral | | | |
| and synthetic oils and additives | Mixture | 5 (As Oil Mist) | > 95 |
| Proprietary Additives | Mixture | NE | < 10 |

The specific chemical names and composition of the components not disclosed is confidential business information and is withheld as permitted by 29CFR 1910.1200 and various state Right-to-Know laws.

SECTION 3: HAZARD IDENTIFICATION

This material is not considered to be hazardous according to regulatory guidelines. (See Section 15.)

POTENTIAL HEALTH EFFECTS

Excessive exposure may result in eye, skin or respiratory irritation. Low order of toxicity. High-pressure injection under skin may cause serious damage.

NFPA Rating: Flammability: 1, Reactivity: 0, Health: 0 **HMIS Rating:** Flammability: 1, Reactivity: 0, Health: 0

NOTE: This material should not be used for any other purpose than the intended use listed in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks, which may vary from person to person.

SECTION 4: FIRST AID MEASURES

EYE CONTACT: Immediately flush with large quantities of cool water for at least 15 minutes. Get medical attention.

SKIN CONTACT: Wash off with soap and water.

INHALATION: Remove to fresh air. If not breathing, give artificial respiration. Get medical attention.

INGESTION: Do NOT induce vomiting. Get medical attention.

SECTION 5: FIRE AND EXPLOSION DATA

EXTINGUISHING MEDIA

Appropriate Extinguishing Media: Water Spray (fog), dry chemical, foam, halon, or carbon dioxide.

Inappropriate Extinguishing Media: Water stream may splash burning liquid and spread fire.

FIRE FIGHTING

Fire Fighting Procedures: Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers or drinking water supply. Fire fighters should use self-contained breathing apparatus (SCBA) to fight fires. Use water spray to cool fire exposed surfaces and to protect personnel.

Hazardous Combustion Products: Aldehydes, Incomplete combustion products, Smoke, Fume, Sulfur oxides, oxides of carbon.

FLAMMABILITY PROPERITES

Flashpoint (Cleveland Open Cup): > 415F (> 212.8C) Flammable Limits (Approximate volume% in Air): LEL: NE UEL: NE Autoignition Temperature: NE

SECTION 6: ACCIDENTAL RELEASE MEASURES

NOTIFICATION PROCEDURE

Contain any spills with absorbents to prevent migrations and entry into sewers or streams. Take up small spills with dry chemical absorbent. Large spills may be taken up with pump or vacuum and finished off with dry chemical absorbent. May require excavation of contaminated soil.

SPILL MANAGEMENT

Land Spill: Contain any spills with absorbents to prevent migrations and entry into sewers or streams. Take up small spills with dry chemical absorbent. Large spills may be taken up with pump or vacuum and finished off with dry chemical absorbent. May require excavation of contaminated soil.

Water Spill: Confine the spill immediately with booms. Stop leak, if you can do so without risking personal safety. Report spills as required to appropriate authorities. Remove from the surface by skimming or with suitable absorbents.

ENVIRONMENTAL PRECAUTIONS

Large spills should be diked for later recovery or disposal. Spills may be taken up with pump or vacuum and finished off with dry chemical absorbent. May require excavation of contaminated soil. To the best of SFR Corporation's knowledge, this product is not regulated by CERCLA/RCRA as a hazardous waste or material. However, this product has not been tested for the toxicity characteristic via the Toxicity Characteristic Leaching Procedure. Therefore, it may be disposed of as an industrial waste in a manner acceptable to good waste management practice and in compliance with applicable local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

HANDLING

Avoid contact with skin. Prevent spills and leaks to avoid slipping hazards.

STORAGE

Keep containers sealed until ready for use. Avoid excessive long-term storage temperatures to prolong shelf life. Maximum storage temperature: 120F. Store in well ventilated areas.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION INFORMATION

Exposure limits/standards for materials that can be formed when handling this product: When mists/aerosols can occur, the following are recommended: 5 mg/m3 – ACGIH TLV, 10mg/m3 – ACGIH STEL, 5 mg/m3 – OSHA PEL

ENGINEERING CONTROLS

The level pf protection and types of control necessary will vary depending upon potential exposure conditions. Under normal conditions, no special control required when used in a well-ventilated area with local exhaust ventilation.

PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

Respiratory Protection: None required in normal use. Use only NIOSH/MSHA Organic vapor approved equipment if necessary.

Hand Protection: Chemical resistant gloves are recommended. No protection is required in

normal use.

Eye Protection: Goggles or safety glasses with side shields are recommended.

Skin and Body Protection: Chemical / oil resistant clothing if contact with material is likely. NO skin protection is ordinarily required under normal conditions of use.

Special Hygiene Measures: Practice good personal hygiene. Wash hands after use and handling.

ENVIRONMENTAL CONTROLS

See Section 6, 7, 12, 13.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

GENERAL INFORMATION

Physical State: Liquid Color: Amber Odor: Slight petroleum odor Odor Threshold: None

IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION Relative Density (at 15 C): 0.86 Flashpoint (Cleveland Open Cup): > 415F (> 212.8C) Flammable Limits (Approximate volume% in Air): LEL: ND UEL: ND Autoignition Temperature: NE Boiling Point / Range: NE Vapor Density (Air = 1): < 1 mm Vapor Pressure, mmHg at 25C: < 1 mm Evaporation Rate (n-butyl acetate = 1): Negligible pH: NE Log Pow (n-Octanol/Water Partition Coefficient): ND Solubility in Water: Negligible Viscosity: 50 - 90 cSt (mm2/sec) at 40C / 10 - 15 cSt (mm2/sec) at 100C Oxidizing Properties: See Section 3, 15, 16.

OTHER INFORMATION Freezing Point: NE Melting Point: NE Pour Point: NE DMSO Extract (mineral oil only), IP-346: < 3% wt

SECTION 10: STABILITY AND REACTIVITY

STABILITY: Stable under normal temperatures and pressures

CONDITIONS TO AVOID: Excessive heat. Sources of ignition.
MATERIALS TO AVOID: Strong oxidizing agents, heat, open flame.
Hazardous Decomposition Products: Does not decompose at ambient temperatures.
Hazardous Polymerization: Does not occur.

SECTION 11: TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Inhalation:

Toxicity (Rat): LC 50 > 5000 mg/m3. Minimally Toxic. Based on review of the components. **Ingestion:**

Toxicity (Rat): LD50 > 2000 mg/kg. Minimally Toxic. Based on review of the components.

Skin:

Toxicity (Rabbit): LD50 > 2000 mg/kg. Minimally Toxic. Based on review of the components. **Eye:**

May cause mild, short-lasting discomfort to eyes. Based on review of the components.

CHRONIC/OTHER EFFECTS

Severely refined base oil: Not carcinogenic in animal studies. Dermal and inhalation studies showed minimal effects; lung non-specific infiltration of immune cells, oil deposition and minimal granuloma formation. Not sensitizing in test animals.

The following ingredients are cited on the lists below: None

NTP CARC, NTP SUS, IARC 1, IARC 2A, IARC 2B, OSHA CARC

This material is not known to contain any chemical listed as a carcinogen or suspected carcinogen by OSHA Hazard Communication Standard 29CFR 1910.1200, IARC, or the National Toxicology Program (NTP) at a concentration greater than 0.1%.